



CASTAGRA

FISHFUN

lb  
100.40



**Jaw-Dropping  
Adhesion to  
Avoid Costly  
Tear-Offs...**

## ECODUR ROOF COATING

**Maximum Adhesion, Durability, And Longevity For Your Flat Roof**  
Ecodur is VOC-free, BPA-free, odorless, bleed blocking, self-leveling, waterproof, sustainable, fast-curing, and has extreme adhesion.



## UNPARALLELED PERFORMANCE

- Cost-effective—Avoids roof replacements.
- Up to triple the adhesion compared to other roof coatings.
- Lifetime repairability for easy maintenance.
- Resists impact from debris and hailstorms.
- Lifetime flexibility to manage temperature extremes.
- Simple brush, roller, or squeegee application.
- Solid 20-year warranty.

See it in action at  
[youtube.com/castagra](https://youtube.com/castagra)

Certified Applicator  
training program available.  
Visit [castagra.com/training](https://castagra.com/training)



## ECODUR 201 ROOF COATING TECHNICAL SHEET

### PRODUCT OVERVIEW

Ecodur 201 is a white, primerless roof coating that can be used with a variety of topcoats for aesthetics, cooling, and customization. Due to superior bonding ability, it can be applied without pressure washing in most instances, while achieving a better bond than most primers, and better bleed protection than available bleed blockers. It self levels during curing to create a smooth surface and hide substrate blemishes.

### INTENDED USAGE

Use Ecodur 201 on a variety of substrates including: acrylic, cementitious, metal, mineral cap, BUR, asphalt, concrete, single play (TPO, PVC, CSPE, EPDM), and more.

### PHYSICAL PROPERTIES AND PERFORMANCE CHARACTERISTICS

**DURABILITY - ASTM C627:** 16,000 passes of an average sized car. No debonding or deterioration

**ESTIMATED TENSILE STRENGTH - ASTM D412:** 900 PSI (6MPa)

**PULL-OFF STRENGTH FROM STEEL - ASTM D4541:** 1000 PSI with 95-100% cohesive

**ESTIMATED ELONGATION - ASTM D412:** 50-100%

**HEAT RESISTANCE - CONTINUOUS:** 212F / 100C

**MINIMUM SERVICE TEMPERATURE:**

- 20 to - 40 F / - 30 to - 40 C

**WATER ABSORPTION - ASTM D570:**

0.3% - 30 g/m<sup>2</sup> @ 185F / 85C for 30 days.

**PERM RATING - ASTM D1653:** USA PERM rating of 5 PERMS for 0.030 to 0.050 inches thickness (30 to 50 mils)

### UN-CURED PRODUCT PROPERTIES

**MIX RATIO BY WEIGHT:** 83 parts catalyst (part A) 17 parts resin (part B)

**MIX RATIO BY VOLUME:** 4.25:1 A:B (volume measurements are subject to variations during mixing and stirring that may entrain air)

**POT LIFE:** Less than 45 minutes. Shortens in higher temperatures

**CURE TIME:** 12 hours to top coat. 24 to 36 hours to full cure

**RECOAT WINDOW:** Endless. Ecodur 201 will always re-bond to itself.

**SOLIDS:** 100% solids, solvent free, VOC free

**COMPONENTS:** Part A: castor oil, hydrated gypsum - Part B: Polymeric (MDI)

### FINISHED PRODUCT CHARACTERISTICS

**ODOR:** Mild, pleasant vegetable oil and gypsum odor prior to curing - disappates completely upon full cure.

**FIRE PERFORMANCE:** When tested in a accordance with CAN/ULC S102-M88 standard method of test for surface burning characteristics of building materials and assemblies, the flame spread classification is "1" or "A" with a flame spread value of 15 for the product used as a deck coating. For reference, untreated Red Oak is a combustible material that has a flame spread classification of 100 and inorganic reinforced cement board is a non-combustible material that has a flame spread classification of 0.

**WATER RESISTANCE:** High resistance to water, sea water, hot or cold.

**SOLVENT RESISTANCE:** High resistance to most petro-chemical solvents with few exceptions. Refer to chemical compatibility charts.

**UV RESISTANCE:** UV causes the material to discolor after prolonged exposure. No substantial degradation of coating has been found on 25 year field samples or 1500 hour weatherometer tested samples.

**ADHESION:** Bonds to steel, concrete, itself, wood, asphalt, tar, paints, etc.

**PULL-TESTING (BEFORE APPLICATION):** For best results, conduct a pull test (Tietex T272 or 325) to test the surface and to ensure no contaminants are present before application.

**STANDARD APPLICATION:** Mechanically mix all of Part A. Cordless drill mixers are not recommended. Double auger mixers or other powered concrete mixing drill is recommended. After pre-mixing part A, add full part B while mixing.

Continue mixing until fully combined, 2-3 minutes. Pre-plan your work area and make sure you can use all mixed product in 30-40 minutes. Dump product into work area and spread with notched squeegee, backroll immediately. There is no need to maintain a wet edge as product will continually bond to itself.

**THICKENING:** When thicker product is desired for crack filling or building up, use any of the pre-approved thickeners to achieve the thickness desired. Thickeners include: Crushed walnut shell, fumed silica, crushed polyethylene, and powdered polystyrene.

**STORAGE:** Do not allow stored product to freeze. Store in a cool, dry place. Part B must be kept free of moisture. Keep container closed. Part B absorbs moisture from the air if left opened and can produce CO<sub>2</sub> gas, which can cause pressure build up.

**SHELF LIFE:** Unopened containers have an undetermined shelf life. It is recommended to use all product within 1 year.